

## IGBT Modules

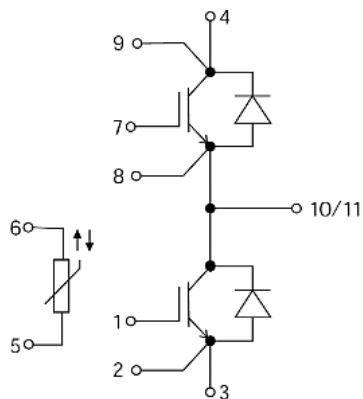


|           |       |
|-----------|-------|
| $V_{CES}$ | 1200V |
| $I_C$     | 750A  |

## Applications

- Motion/servo control
- High frequency switching application
- UPS (Uninterruptible Power Supplies)
- Welding machine

## Circuit



## Features

- Low  $V_{ce(sat)}$  with Trench technology
- Low switching losses especially  $E_{off}$
- $V_{ce(sat)}$  with positive temperature coefficient
- High short circuit capability(10us)
- Including ultra fast & soft recovery anti-parallel FWD
- Low inductance package
- Maximum junction temperature 175°C

## ● IGBT

### Absolute Maximum Ratings

| Parameter                         | Symbol    | Conditions                                          | Value    | Unit |
|-----------------------------------|-----------|-----------------------------------------------------|----------|------|
| Collector-Emitter Voltage         | $V_{CES}$ | $V_{GE} = 0\text{ V}$ , $T_{vj} = 25\text{ °C}$     | 1200     | V    |
| Continuous Collector Current      | $I_C$     | $T_c = 110\text{ °C}$ , $T_{vj} = 175\text{ °C}$    | 750      | A    |
| Repetitive Peak Collector Current | $I_{CRM}$ | $T_p = 1\text{ ms}$                                 | 1500     | A    |
| Gate-Emitter Voltage              | $V_{GES}$ |                                                     | $\pm 20$ | V    |
| Total Power Dissipation           | $P_{tot}$ | $T_c = 25\text{ °C}$<br>$T_{vjmax} = 175\text{ °C}$ | 3750     | W    |

## Characteristic values

| Parameter                               | Symbol        | Conditions                                                                                                                                   | Value |      |      | Unit     |
|-----------------------------------------|---------------|----------------------------------------------------------------------------------------------------------------------------------------------|-------|------|------|----------|
|                                         |               |                                                                                                                                              | Min.  | Typ. | Max. |          |
| Gate-emitter Threshold Voltage          | $V_{GE(th)}$  | $V_{GE} = V_{CE}$ , $I_C = 37.5 \text{ mA}$ , $T_{vj} = 25^\circ\text{C}$                                                                    | 5     | 6.2  | 7.5  | V        |
| Collector-Emitter Cut-off Current       | $I_{CES}$     | $V_{CE} = 1200 \text{ V}$ , $V_{GE} = 0 \text{ V}$ , $T_{vj} = 25^\circ\text{C}$                                                             |       |      | 1    | mA       |
| Collector-Emitter Saturation Voltage    | $V_{CE(sat)}$ | $I_C = 750 \text{ A}$ , $V_{GE} = 15 \text{ V}$ , $T_{vj} = 25^\circ\text{C}$                                                                |       | 1.65 | 2    | V        |
|                                         |               | $I_C = 750 \text{ A}$ , $V_{GE} = 15 \text{ V}$ , $T_{vj} = 125^\circ\text{C}$                                                               |       | 1.95 |      |          |
|                                         |               | $I_C = 750 \text{ A}$ , $V_{GE} = 15 \text{ V}$ , $T_{vj} = 175^\circ\text{C}$                                                               |       | 2.1  |      |          |
| Gate Charge                             | $Q_G$         | $I_C = 750 \text{ A}$ , $V_{GE} = 600 \text{ V}$                                                                                             |       | 5.3  |      | uC       |
| Internal Gate Resistance                | $R_{Gint}$    |                                                                                                                                              |       | 1.2  |      | $\Omega$ |
| Input Capacitance                       | $C_{ies}$     | $V_{CE} = 25 \text{ V}$ , $V_{GE} = 0 \text{ V}$ , $f = 100 \text{ kHz}$ , $T_{vj} = 25^\circ\text{C}$                                       |       | 44   |      | nF       |
| Reverse Transfer Capacitance            | $C_{res}$     |                                                                                                                                              |       | 2.1  |      | nF       |
| Gate-Emitter leakage current            | $I_{GES}$     | $V_{CE} = 0 \text{ V}$ , $V_{GE} = \pm 20 \text{ V}$ , $T_{vj} = 25^\circ\text{C}$                                                           | -0.5  |      | 0.5  | nA       |
| Turn-on Delay Time                      | $t_{d(on)}$   | $I_C = 750 \text{ A}$ , $V_{CC} = 600 \text{ V}$ , $V_{GE} = \pm 15 \text{ V}$ , $R_G = 0.47 \Omega$ , $T_{vj} = 25^\circ\text{C}$           |       | 120  |      | ns       |
| Rise Time                               | $t_r$         |                                                                                                                                              |       | 70   |      | ns       |
| Turn-off Delay Time                     | $t_{d(off)}$  | $I_C = 750 \text{ A}$ , $V_{CC} = 600 \text{ V}$ , $V_{GE} = \pm 15 \text{ V}$ , $R_G = 1.5 \Omega$ , $T_{vj} = 25^\circ\text{C}$            |       | 550  |      | ns       |
| Fall Time                               | $t_f$         |                                                                                                                                              |       | 165  |      | ns       |
| Energy Dissipation During Turn-on Time  | $E_{on}$      | $I_C = 750 \text{ A}$ , $V_{CC} = 600 \text{ V}$ , $V_{GE} = \pm 15 \text{ V}$ , $R_G = 0.47 \Omega$ , $T_{vj} = 25^\circ\text{C}$           |       | 33   |      | mJ       |
| Energy Dissipation During Turn-off Time | $E_{off}$     | $I_C = 750 \text{ A}$ , $V_{CC} = 600 \text{ V}$ , $V_{GE} = \pm 15 \text{ V}$ , $R_G = 1.5 \Omega$ , $T_{vj} = 25^\circ\text{C}$            |       | 82   |      | mJ       |
| Turn-on Delay Time                      | $t_{d(on)}$   | $I_C = 750 \text{ A}$ , $V_{CE} = 600 \text{ V}$ , $V_{GE} = \pm 15 \text{ V}$ , $R_G = 0.47 \Omega$ , $T_{vj} = 125^\circ\text{C}$          |       | 145  |      | ns       |
| Rise Time                               | $t_r$         |                                                                                                                                              |       | 80   |      | ns       |
| Turn-off Delay Time                     | $t_{d(off)}$  | $I_C = 750 \text{ A}$ , $V_{CE} = 600 \text{ V}$ , $V_{GE} = \pm 15 \text{ V}$ , $R_G = 1.5 \Omega$ , $T_{vj} = 125^\circ\text{C}$           |       | 650  |      | ns       |
| Fall Time                               | $t_f$         |                                                                                                                                              |       | 285  |      | ns       |
| Energy Dissipation During Turn-on Time  | $E_{on}$      | $I_C = 750 \text{ A}$ , $V_{CC} = 600 \text{ V}$ , $V_{GE} = \pm 15 \text{ V}$ , $R_G = 0.47 \Omega$ , $T_{vj} = 125^\circ\text{C}$          |       | 82   |      | mJ       |
| Energy Dissipation During Turn-off Time | $E_{off}$     | $I_C = 750 \text{ A}$ , $V_{CC} = 600 \text{ V}$ , $V_{GE} = \pm 15 \text{ V}$ , $R_G = 1.5 \Omega$ , $T_{vj} = 125^\circ\text{C}$           |       | 110  |      | mJ       |
| Turn-on Delay Time                      | $t_{d(on)}$   | $I_C = 750 \text{ A}$ , $V_{CE} = 600 \text{ V}$ , $V_{GE} = \pm 15 \text{ V}$ , $R_G = 0.47 \Omega$ , $T_{vj} = 175^\circ\text{C}$          |       | 155  |      | ns       |
| Rise Time                               | $t_r$         |                                                                                                                                              |       | 80   |      | ns       |
| Turn-off Delay Time                     | $t_{d(off)}$  | $I_C = 750 \text{ A}$ , $V_{CC} = 600 \text{ V}$ , $V_{GE} = \pm 15 \text{ V}$ , $R_G = 1.5 \Omega$ , $T_{vj} = 175^\circ\text{C}$           |       | 690  |      | ns       |
| Fall Time                               | $t_f$         |                                                                                                                                              |       | 325  |      | ns       |
| Energy Dissipation During Turn-on Time  | $E_{on}$      | $I_C = 750 \text{ A}$ , $V_{CC} = 600 \text{ V}$ , $V_{GE} = \pm 15 \text{ V}$ , $R_G = 0.47 \Omega$ , $T_{vj} = 175^\circ\text{C}$          |       | 115  |      | mJ       |
| Energy Dissipation During Turn-off Time | $E_{off}$     | $I_C = 750 \text{ A}$ , $V_{CC} = 600 \text{ V}$ , $V_{GE} = \pm 15 \text{ V}$ , $R_G = 1.5 \Omega$ , $T_{vj} = 175^\circ\text{C}$           |       | 120  |      | mJ       |
| SC Data                                 | $I_{sc}$      | $T_p \leq 10 \text{ us}$ , $V_{GE} = 15 \text{ V}$ , $T_{vj} = 175^\circ\text{C}$ , $V_{cc} = 800 \text{ V}$ , $V_{CEM} \leq 1200 \text{ V}$ |       | 2000 |      | A        |

## ● Diode

### Absolute Maximum Ratings

| Parameter                       | Symbol    | Conditions                                                        | Value | Unit             |
|---------------------------------|-----------|-------------------------------------------------------------------|-------|------------------|
| Repetitive Peak Reverse Voltage | $V_{RRM}$ | $T_{vj} = 25\text{ °C}$                                           | 1200  | V                |
| Continuous DC Forward Current   | $I_F$     |                                                                   | 750   | A                |
| Repetitive Peak Forward Current | $I_{FRM}$ | $t_p = 1\text{ ms}$                                               | 1500  | A                |
| $I^2t$ -value                   | $I^2t$    | $V_R = 0\text{ V}$ , $t_p = 10\text{ ms}$ , $T_j = 150\text{ °C}$ | 37500 | A <sup>2</sup> s |

### Characteristic values

| Parameter                     | Symbol    | Conditions                                                                                                        | Value |      |      | Unit          |
|-------------------------------|-----------|-------------------------------------------------------------------------------------------------------------------|-------|------|------|---------------|
|                               |           |                                                                                                                   | Min.  | Typ. | Max. |               |
| Forward Voltage               | $V_F$     | $I_F = 750\text{ A}$ , $T_{vj} = 25\text{ °C}$                                                                    |       | 2    | 2.5  | V             |
|                               |           | $I_F = 750\text{ A}$ , $T_{vj} = 125\text{ °C}$                                                                   |       | 2.15 |      |               |
|                               |           | $I_F = 750\text{ A}$ , $T_{vj} = 175\text{ °C}$                                                                   |       | 2.15 |      |               |
| Recovered Charge              | $Q_{rr}$  | $I_F = 750\text{ A}$<br>$V_R = 600\text{ V}$<br>$di_F/dt = 9100\text{ A/}\mu\text{s}$<br>$T_{vj} = 25\text{ °C}$  |       | 60   |      | $\mu\text{C}$ |
| Peak Reverse Recovery Current | $I_{rr}$  |                                                                                                                   |       | 515  |      | A             |
| Reverse Recovery Energy       | $E_{rec}$ |                                                                                                                   |       | 30   |      | mJ            |
| Recovered Charge              | $Q_{rr}$  | $I_F = 750\text{ A}$<br>$V_R = 600\text{ V}$<br>$di_F/dt = 9100\text{ A/}\mu\text{s}$<br>$T_{vj} = 125\text{ °C}$ |       | 110  |      | $\mu\text{C}$ |
| Peak Reverse Recovery Current | $I_{rr}$  |                                                                                                                   |       | 590  |      | A             |
| Reverse Recovery Energy       | $E_{rec}$ |                                                                                                                   |       | 45   |      | mJ            |
| Recovered Charge              | $Q_{rr}$  | $I_F = 750\text{ A}$<br>$V_R = 600\text{ V}$<br>$di_F/dt = 9100\text{ A/}\mu\text{s}$<br>$T_{vj} = 175\text{ °C}$ |       | 145  |      | $\mu\text{C}$ |
| Peak Reverse Recovery Current | $I_{rr}$  |                                                                                                                   |       | 610  |      | A             |
| Reverse Recovery Energy       | $E_{rec}$ |                                                                                                                   |       | 55   |      | mJ            |

## ● Module Characteristics

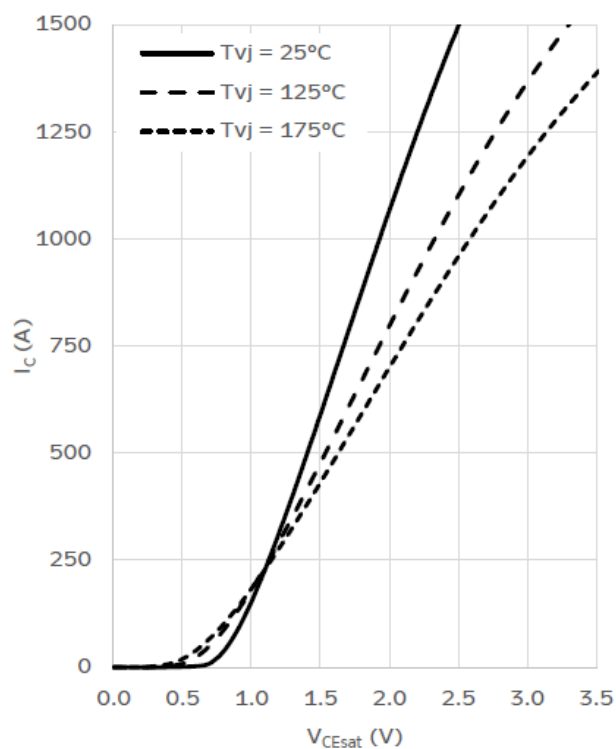
$T_c=25^{\circ}\text{C}$  unless otherwise specified

| Parameter                              | Symbol                | Conditions                             | Value |       |       | Unit               |
|----------------------------------------|-----------------------|----------------------------------------|-------|-------|-------|--------------------|
|                                        |                       |                                        | Min.  | Typ.  | Max.  |                    |
| Isolation voltage                      | $V_{\text{isol}}$     | $t = 1 \text{ min}, f = 50 \text{ Hz}$ |       |       | 3400  | V                  |
| Maximum Junction Temperature           | $T_{\text{jmax}}$     |                                        |       |       | 175   | $^{\circ}\text{C}$ |
| Operating Junction Temperature         | $T_{\text{vj(op)}}$   |                                        | -40   |       | 175   | $^{\circ}\text{C}$ |
| Storage Temperature                    | $T_{\text{stg}}$      |                                        | -40   |       | 125   | $^{\circ}\text{C}$ |
| Thermal Resistance<br>Junction-to Case | $R_{\theta\text{JC}}$ | per IGBT                               |       |       | 0.04  | K/W                |
|                                        |                       | per Diode                              |       |       | 0.067 |                    |
| Comparative Tracking Index             | CTI                   |                                        | 200   |       |       |                    |
| Thermal Resistance<br>Case-to Sink     | $R_{\theta\text{CS}}$ | Conductive grease applied              |       | 0.030 |       | K/W                |
| Module Electrodes Torque               | $M_t$                 | Recommended(M6)                        | 3     |       | 6     | N·m                |
| Module-to-Sink Torque                  | $M_s$                 | Recommended(M5)                        | 3     |       | 6     | N·m                |
| Mass                                   | m                     |                                        |       | 350   |       | g                  |

## Characteristics

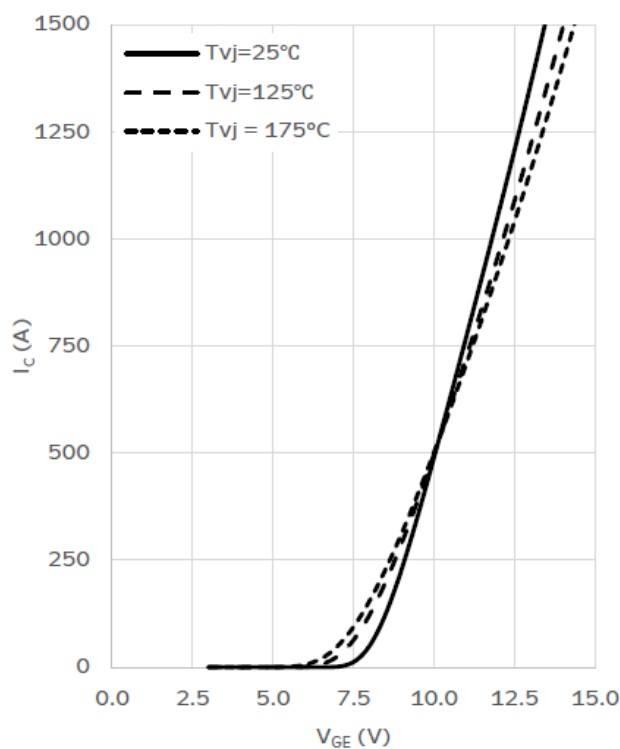
**IGBT on-state characteristics (typical)**

$I_C = f(V_{CE})$   
 $V_{GE} = 15 \text{ V}$



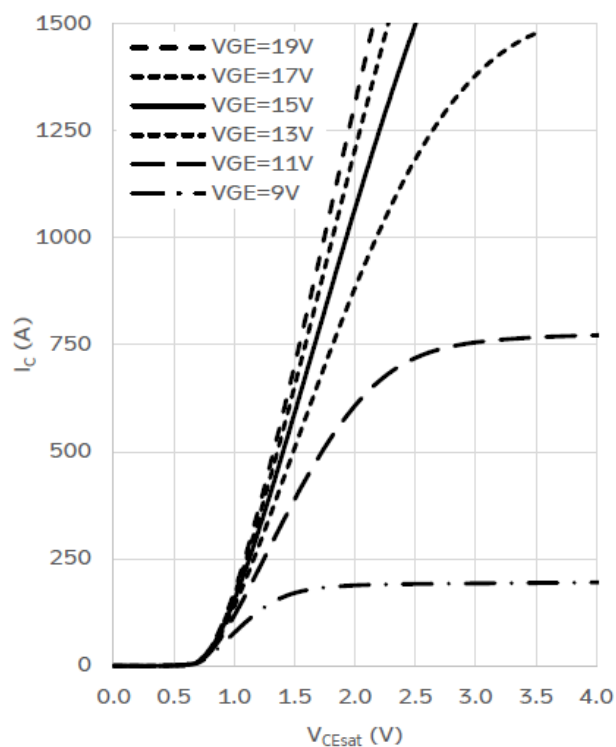
**IGBT transfer characteristics (typical)**

$I_C = f(V_{GE})$   
 $V_{CE} = 20 \text{ V}$



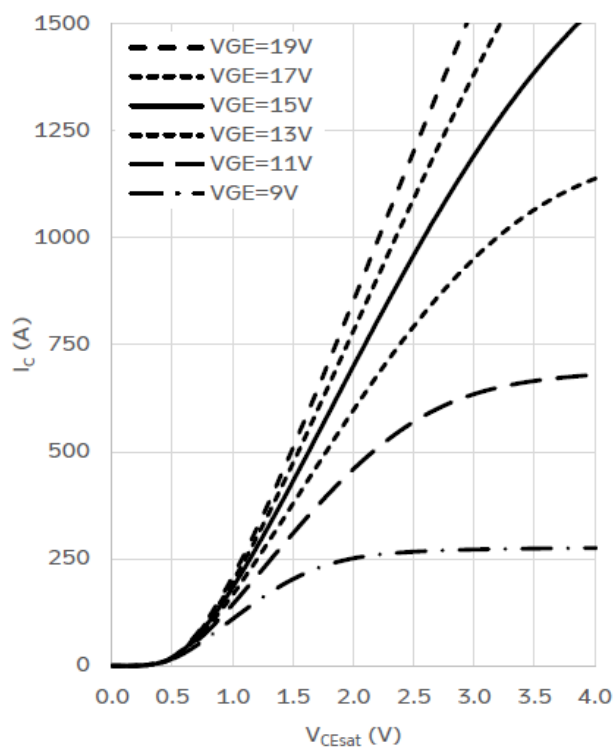
**IGBT output characteristics (typical)**

$I_C = f(V_{CE})$   
 $T_{vj} = 25^\circ\text{C}$



**IGBT output characteristics (typical)**

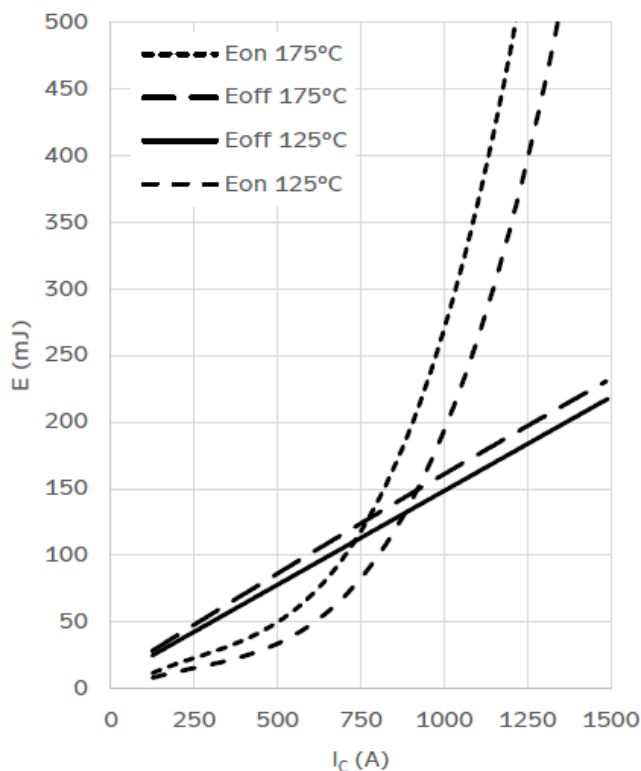
$I_C = f(V_{CE})$   
 $T_{vj} = 175^\circ\text{C}$



## IGBT switching losses (typical)

$$E = f(I_{CE})$$

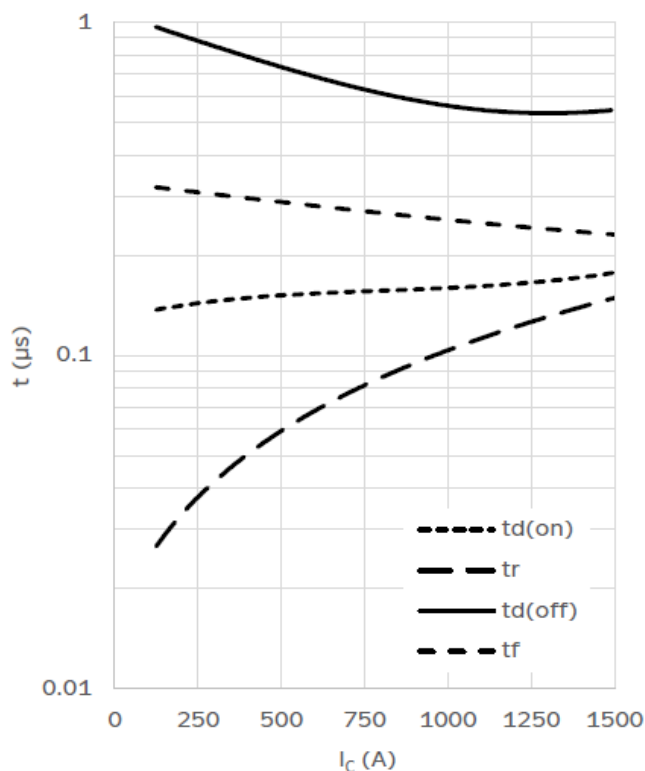
$V_{CE} = 600 \text{ V}$ ,  $R_{Gon} = 0.47 \text{ } \Omega$ ,  $R_{Goff} = 1.5 \text{ } \Omega$ ,  $V_{GE} = -15/+15 \text{ V}$



## IGBT switching times (typical)

$$t = f(I_{CE}), T_{vj} = 175 \text{ } ^\circ\text{C}$$

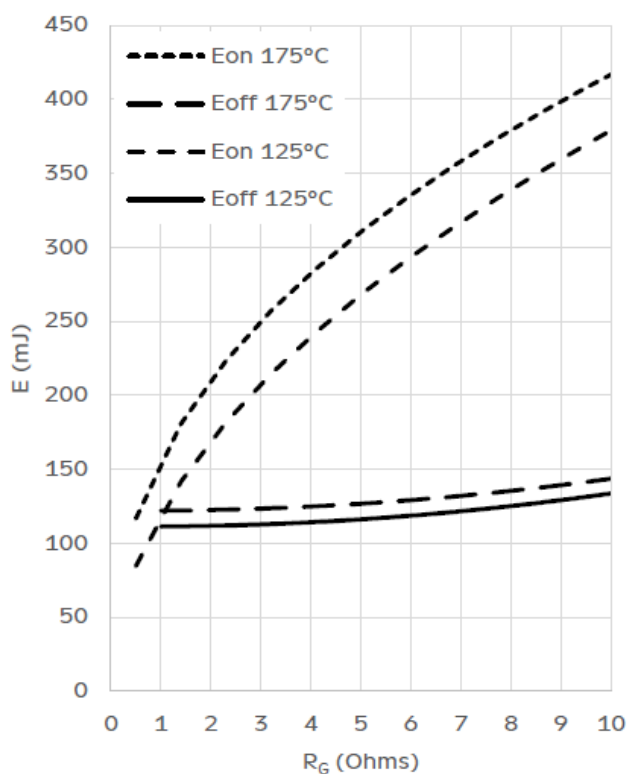
$V_{CE} = 600 \text{ V}$ ,  $R_{Gon} = 0.47 \text{ } \Omega$ ,  $R_{Goff} = 1.5 \text{ } \Omega$ ,  $V_{GE} = -15/+15 \text{ V}$



## IGBT switching losses (typical)

$$E = f(R_G)$$

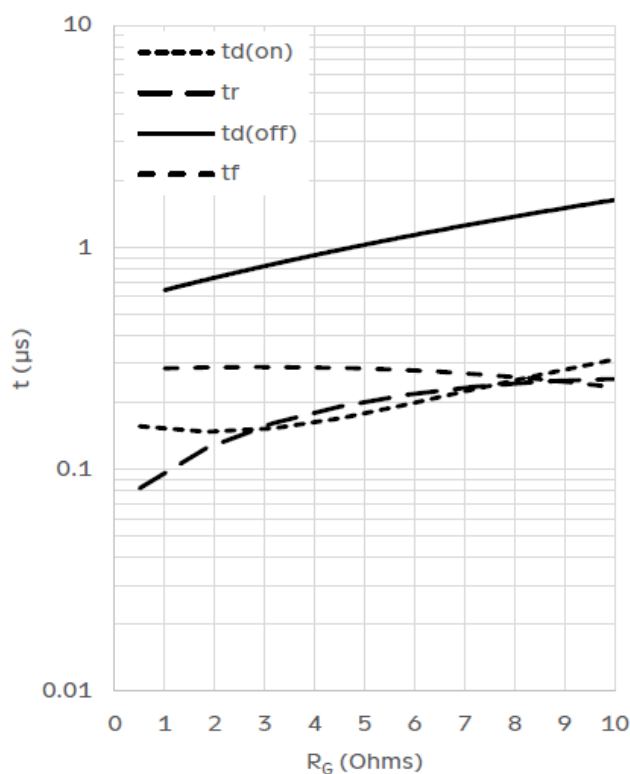
$V_{CE} = 600 \text{ V}$ ,  $I_C = 750 \text{ A}$ ,  $V_{GE} = -15/+15 \text{ V}$



## IGBT switching times (typical)

$$t = f(R_G), T_{vj} = 175 \text{ } ^\circ\text{C}$$

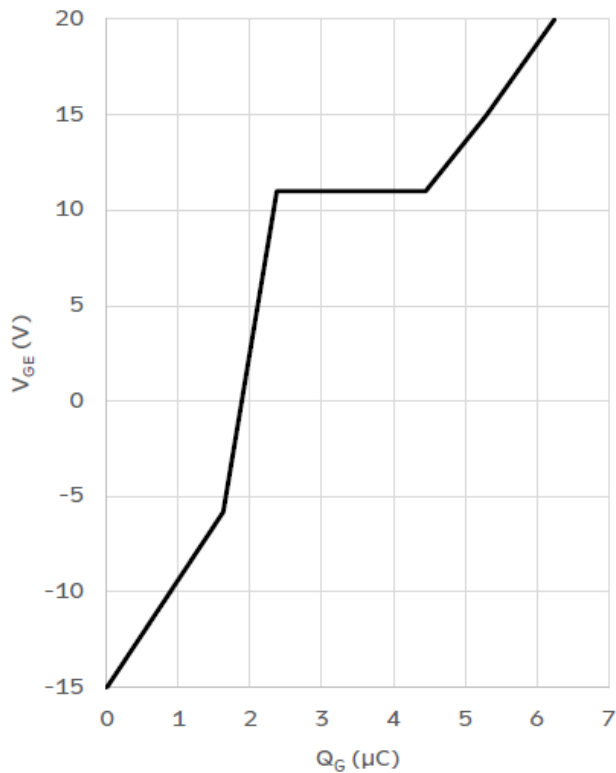
$V_{CE} = 600 \text{ V}$ ,  $I_C = 750 \text{ A}$ ,  $V_{GE} = -15/+15 \text{ V}$



## IGBT gate charge (typical)

$V_{GE} = f(Q_G)$ ,  $T_{vj} = 25\text{ °C}$

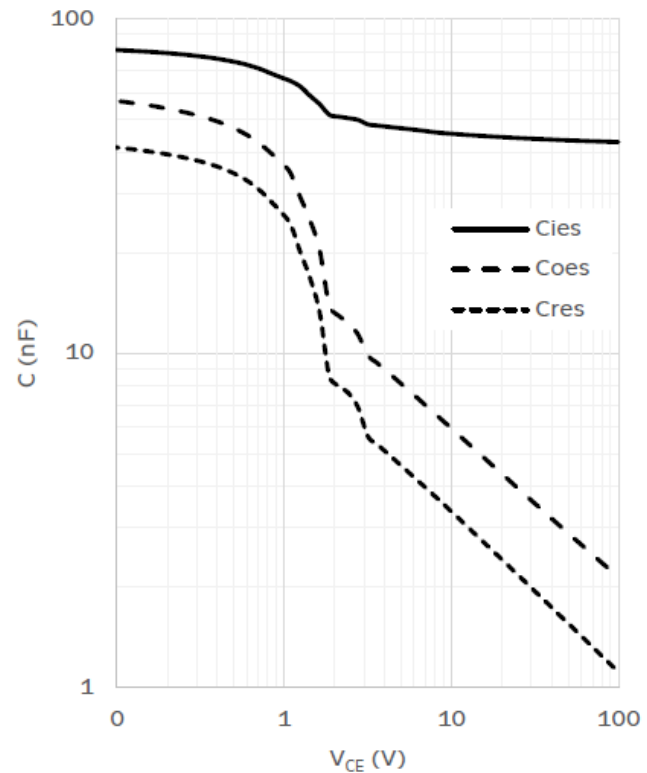
$V_{CE} = 600\text{ V}$ ,  $I_C = 750\text{ A}$



## Capacitance characteristics (typical)

$C = f(V_{CE})$ ,  $T_{vj} = 25\text{ °C}$

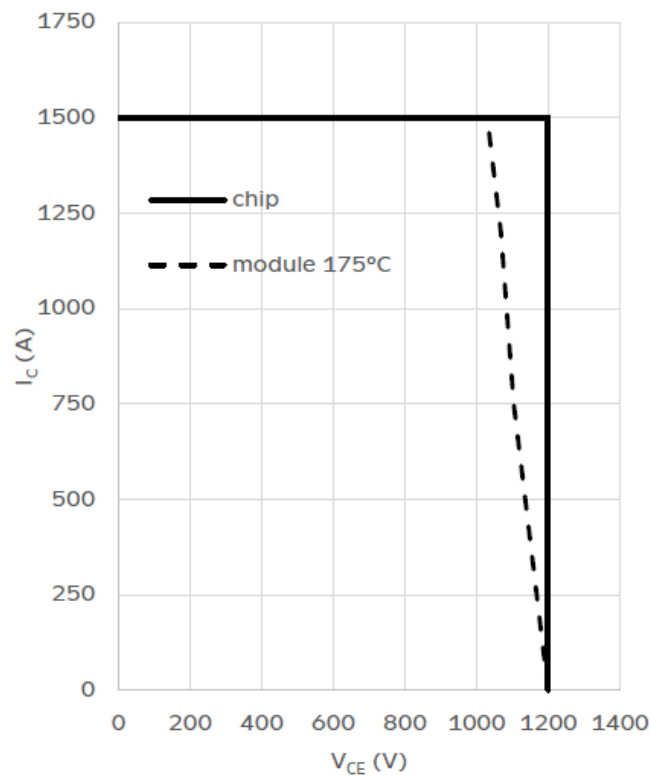
$f = 100\text{ kHz}$ ,  $V_{GE} = 0\text{ V}$



## IGBT RBSOA

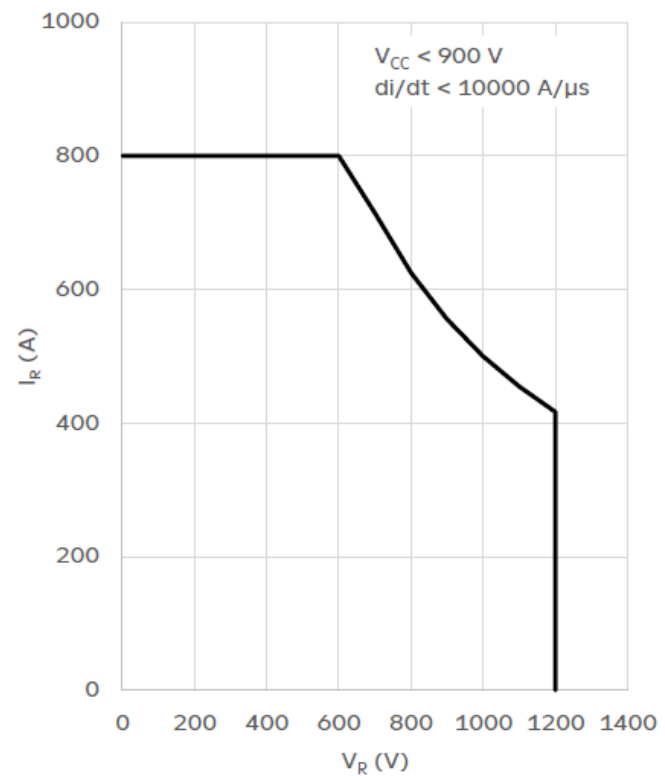
$I_C = f(V_{CEM})$

$R_{Goff} = 1.5\text{ }\Omega$ ,  $V_{GE} = \pm 15\text{ V}$



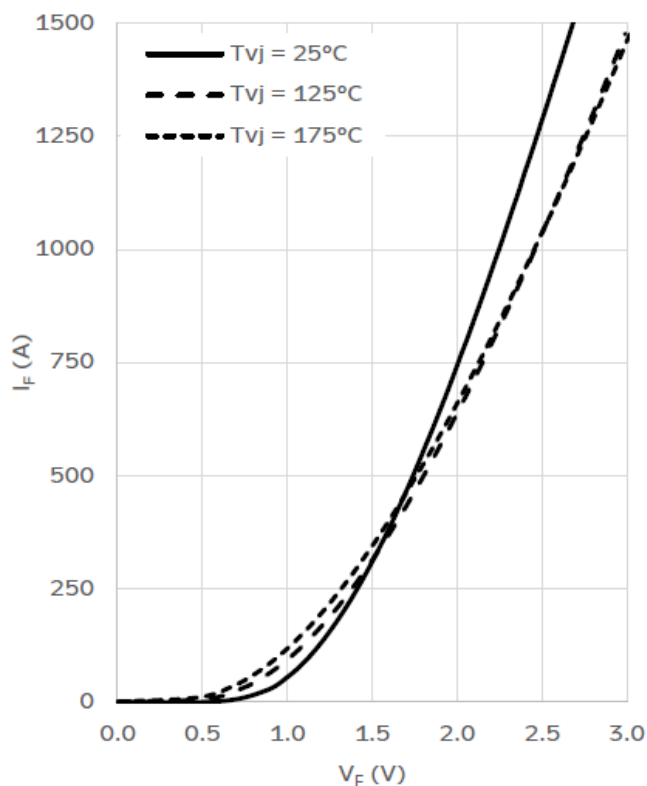
## Diode SOA

$T_{vj} \leq 175\text{ °C}$



## Diode forward characteristic (typical)

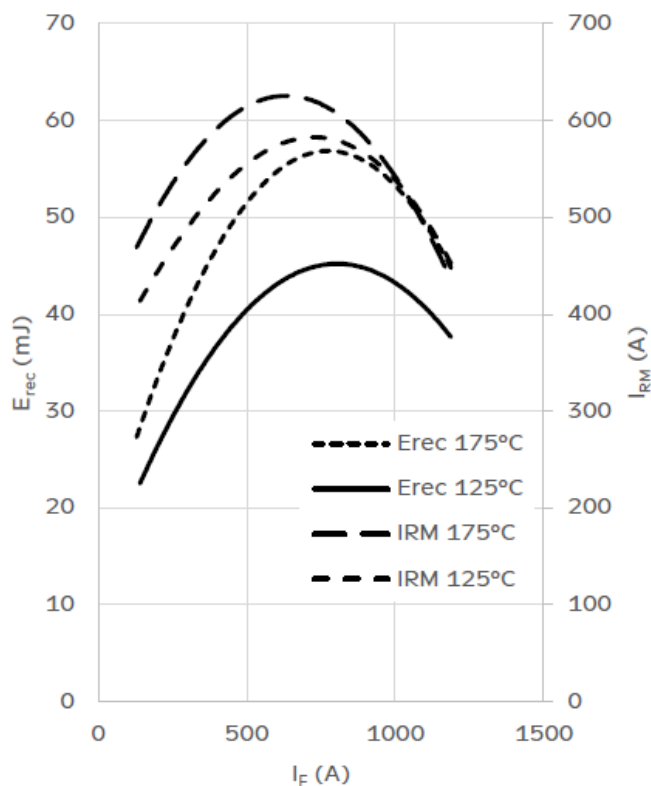
$$I_F = f(V_F)$$



## Diode switching characteristics (typical)

$$E_{rec} = f(I_F), I_{RM} = f(I_F)$$

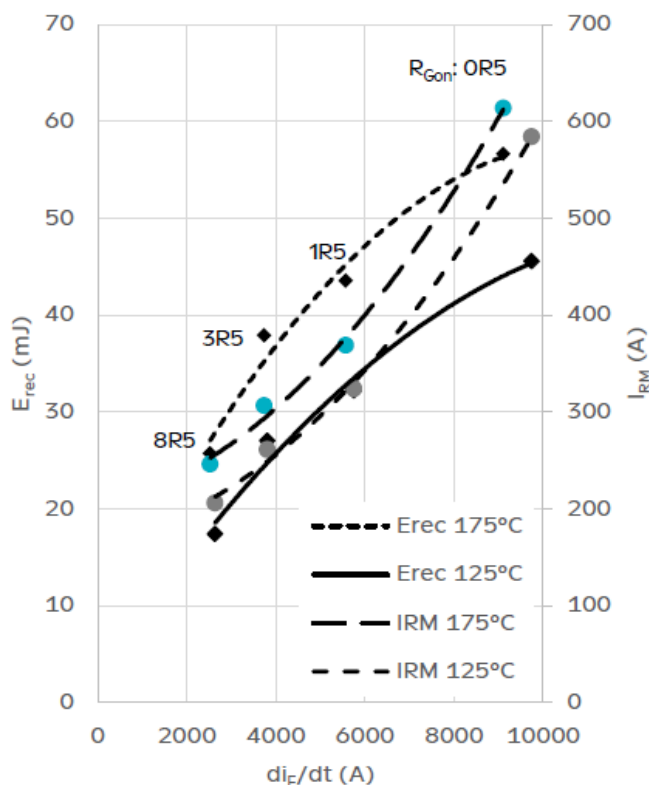
$$V_{DC} = 600 \text{ V}, R_{Gon} = 0.47 \Omega \text{ (IGBT)}, V_{GE} = -15/+15 \text{ V (IGBT)}$$



## Diode switching characteristics (typical)

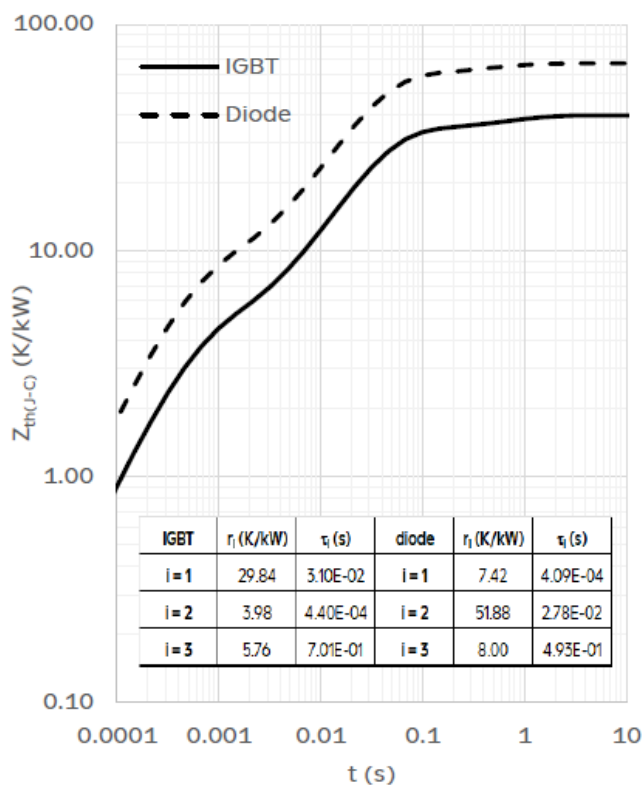
$$E_{rec} = f(di/dt), I_{RM} = f(di/dt)$$

$$V_{DC} = 600 \text{ V}, I_F = 750 \text{ A}, V_{GE} = -15/+15 \text{ V (IGBT)}$$

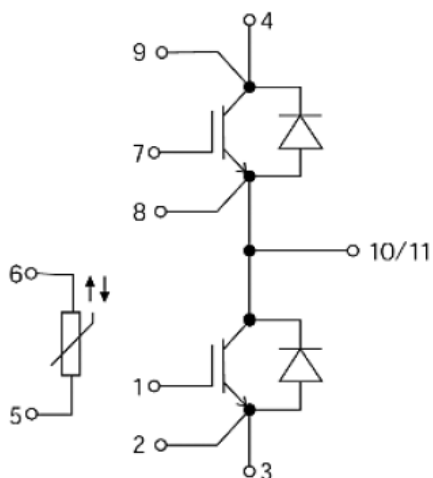


## Thermal impedance (typical)

$$Z_{th(J-C)} = f(t)$$



● Circuit Diagram



● Package Outline Information

